

intelliTRACE®

ITC1 & ITC2

Digital Heat Trace Controller 1 & 2 Circuit



- 1 & 2 Circuit Models
- 40 Amps per Circuit
- SSR Control
- 100 – 277 VAC, 50/60 Hz
- Hazardous (Class I, Division 2) or Non Hazardous Areas
- Soft Start Feature
- Operating Temperature: -40°F to 104°F (-40°C to 40°C)
- Modbus RTU/RS485 & RS422
- 10" x 8" x 6" (26cm x 21cm x 15cm) NEMA 4X FG Wall Mount Enclosure
- High Resolution Color TFT Display
- LED Indication for Power, Load & Alarm per Circuit
- Front Panel Capacitive Touch Switches
- PID, On/Off or Manual Control Modes
- One or Two Sensor Inputs / Circuit – Min, Max & Averaging
- 2 Circuit Ambient Control from 1 RTD
- Full Monitoring & Alarms
 - High / Low Temperature & Current, GFEP & Sensor Failure
- Programmable Duty Cycle On Sensor Failure
- AC & DC Alarms
- Password Protected Security Levels
- UL, cUL for Ordinary & Class I, Div 2 Hazardous Areas
- CE

Description

The intelliTRACE ITC series is designed for line or ambient sensing heat trace applications such as freeze protection and/or process temperature control. This controller may be used with constant wattage, mineral insulated or self regulating heating cables. The ITC is intended for use in industrial locations in either hazardous (Class I, Division 2) or non-hazardous environments.

The ITC Series is offered in either a single circuit or an independently controlled and monitored dual circuit platform. They provide a unique, industry-leading combination of heating capacity, application flexibility and technology.

The ITC is a microprocessor based system with SSR (Solid State Relay) power control which switches an impressive 40 Amps per circuit at 100-277 VAC.

There are three user-selectable control modes available on the ITC: Manual, Off or Auto. An output of 1% to 100% is available while in Manual Mode and you may choose either PID or ON/OFF control while in the Auto Control Mode.

You may employ one or two RTD sensors for either circuit. When using two RTD sensors, the ITC may be set to Low, High or Average. The ITC may also be used as a 2-channel ambient sensing controller that uses only 1 RTD to control both circuits. This provides the owner with much more flexibility and redundancy to help meet their ever-varying process demands.

The ITC employs a soft start feature that uses a proprietary software algorithm which eliminates the inherent self-regulating in-rush

current, resulting in less nuisance tripping at cold temperatures. The soft start feature is selectable which allows this controller to be employed in non-heat trace applications as well.

All process conditions may be monitored and managed both locally and remotely. All process variable, communication and alarm settings and security codes are user-adjustable via simple page menu navigation.

In terms of system supervision, the ITC controller monitors temperature, current load and ground fault equipment protection leakage current (GFEP). Additionally, the alarms on the ITC consist of high and low temperature, high and low current, high GFEP current and sensor failure.

Should the ITC unit realize a failed sensor, the controller automatically switches into a user adjustable manual output duty cycle. To eliminate abrupt current spikes, the Chromalox ITC employs bumpless transfer power switching when switching over from either manual or auto mode.

The ITC unit is housed in a compact 10" x 8" x 6" (26cm x 21cm x 15cm) wall mountable, NEMA 4X FG enclosure and it features a high resolution TFT display, LED indication of Load, Power & Alarm status for each circuit and front panel capacitive touch user interface buttons which are mounted on a hinged door.

The ITC enclosure provides electrical connections for the heating cable, the AC Power and the RTD Sensors and it comes complete with stainless steel mounting brackets.

ITC1 & ITC2 Digital Heat Trace Controller 1 & 2 Circuit (cont'd.)

Specifications

Input

Sensor Type	3-wire RTD, 100 PT, 0.00385 / °C, 20 balanced lead wire
Number of Sensor Inputs	1 or 2 per Circuit
Sensing Configuration	Range: Single, Low, High, Average, Use RTD1 to control both circuits

Output

Power Switching	SSR
Number of Circuits	1 or 2
Capacity	40 Amps per Circuit

Control Types

PID	Control mode must be set to Auto
Autotune	On or Off
Proportional Band, (°F)	Range: 1 – 100
Integral (sec/repeat)	Range: 0 – 9,999
Rate or Derivative, (seconds)	Range: 0 – 500
On/Off	Control mode must be set to Auto
Dead band, (°F)	Range: 2 – 100
Manual	Range: 0 – 100%
Soft Start, Current Clamping	Enable or Disable

Settings

Temperature (PV)	Range: -80°F to +1100°F (-62°C to +593°C)
Low Temperature Alarm	Range: -80°F to +1050°F, Off (-62°C to +566°C, Off)
High Temperature Alarm	Range: -80°F to +1150°F, Off (-62°C to +621°C, Off)
Low Current Alarm	Range: 0.1 A – 50.0 A, Off
High Current Alarm	Range: 0.1 A – 50.0 A, Off
GFEP	Range: 30 mA – 150 mA
GFEP Alarm Condition	Alarm Only, Alarm & Trip, Alarm & Latch, Alarm & Trip & Latch
Output on Sensor Failure	Range: 0–100%, Bumpless Transfer to Manual Mode
Calendar	Year, Month, Day, Date, Hour & Minute
Audible button depress	Range: On, Off
Security	3 Levels of password protected security
Alarm State	Normally Open, Normally Closed

Display, HMI, Indication

Display	3.5" 320 x 240 RGB Full color graphic TFT module
Human Interface	5 Capacitive Touch Input Buttons
LED Indication	Power (Green), Load (Amber), Alarm (Red) – Per Ckt

Alarms

Alarm Types	Low & High Temperature, Low & High Current, High GFEP, Sensor Failure												
Alarm Relays	1 x DC Alarm Output, 1.8 Amp, 0 - 50 VDC 1 x AC Alarm Output, 1.8 Amp, 12 - 240 VAC												
Alarm Contact State	<table> <thead> <tr> <th>Mode</th> <th>Default</th> <th>Optional</th> </tr> </thead> <tbody> <tr> <td>Normal Operation</td> <td>Closed</td> <td>Open</td> </tr> <tr> <td>Alarm Condition</td> <td>Open</td> <td>Closed</td> </tr> <tr> <td>Power Off</td> <td>Open</td> <td>Open</td> </tr> </tbody> </table>	Mode	Default	Optional	Normal Operation	Closed	Open	Alarm Condition	Open	Closed	Power Off	Open	Open
Mode	Default	Optional											
Normal Operation	Closed	Open											
Alarm Condition	Open	Closed											
Power Off	Open	Open											

Communications

Modbus	RTU/RS-485 (2 or 4 wire), /RS-422
Baud Rate, Hz	2400, 4800, 9600, 19200, 38400, 56000
Parity	Range: Even, Odd, None
Modbus ID	Range: 1–255
*Ethernet IP (Optional)	Webserver over Ethernet (Pending)

Operating & Environmental

Temperature	-40°F to 104°F (-40°C to 40°C)
Power Supply	100 to 277V 50/60Hz
Protection	IEC IP66
Enclosure rating	NEMA 4X FG (Optional Stainless Steel)
Approvals	UL/cUL Ordinary and Class I, Division 2, Groups A,B,C,D Hazardous Locations. (UL File: E347725) CE

*Pending

Heating Cable

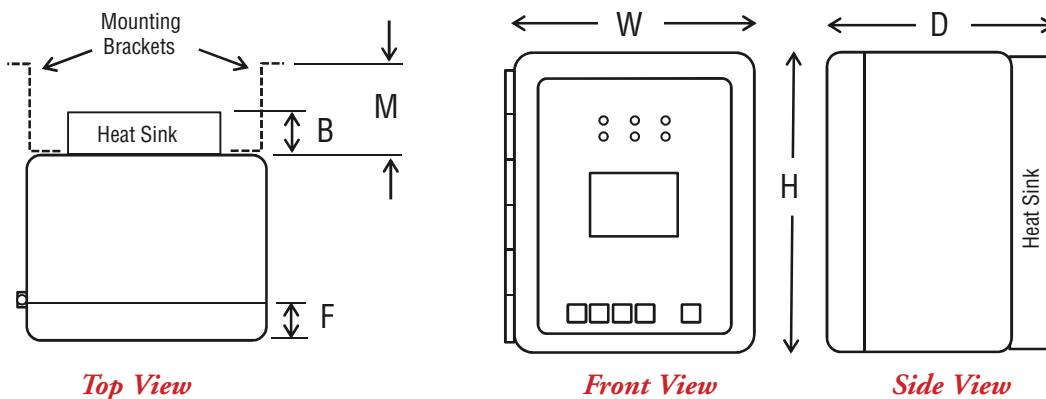
ITC1 & ITC2

Digital Heat Trace Controller

1 & 2 Circuit (cont'd.)

Dimensions

	H	W	D	F	B	M
Inch	10.3	8.4	8.0	1.2	1.8	3.0
cm	26.2	21.3	19.7	3.2	4.4	7.6



Ordering Information

To Order —
Complete the Model Number using the Matrix provided.

Model Product Description

ITC The ITC series IntelliTRACE Controller will control 1 or 2 circuits and is designed for industrial Heat Trace Line and/or Ambient Sensing applications in Non-Hazardous or Hazardous (Class I, Division 2) areas. The ITC series controller is a wall mounted device that operates at 100 - 277 VAC and offers the following standard design features: NEMA 4X FG enclosure, 3.5" High Resolution TFT Display with integral display heater, front panel capacitive touch switches & LED Indication of Power, Load & Alarm. It also offers PID, ON/OFF or Manual SSR power control. The ITC is rated at 40A per circuit in a -40°F to 104°F (-40°C to 40°C) Ambient, employs a Soft Start program and accepts up to 2 RTD sensors per circuit to provide Ambient and/or Line Sensing, min/max, average or redundant sensing options. Other standard features include: 2 x common alarm outputs (1 x AC, 1 x DC), Alarms for Low/High Current, GFEP (Ground Fault Equipment Protection), Low/High Temperature & Sensor Failure, ModBus RTU/RS485 & /RS422 Communications and user selectable manual output on failed sensor. Stainless Steel wall mounting brackets are included. UL, cUL, CE.

Code	Number of Circuits	
1	1 Circuit, UL/cUL	
2	2 Circuits, UL/cUL	
Code	Communications	
0	ModBus RTU/RS485	
1	ModBus TCP/Ethernet (Pending)	
2	Webserver/Ethernet (Pending)	
Code	Enclosure	Enclosure Size H x W x D, In (cm)
0	NEMA 4X Fiberglass	10" x 8" x 6" (26 x 21 x 15) (Heat sink adds 1-3/4" to depth)
1	NEMA 4X 316 SS	12" x 10" x 6" (30 x 26 x 15) (Heat sink adds 1-3/4" to depth)
Code	Add to Complete Model Number	
0		

ITC 2- 0 0 0 Typical Model Number

Includes:

Wall Mounting Brackets, 1 Set, Stainless Steel, 16 ga, with Mounting holes.

Model	PCN
ITC1-000	316101
ITC2-000	316110